

Extreme Machine & Fabricating, Inc.

Facility List

HORIZONTAL MACHINING CENTERS

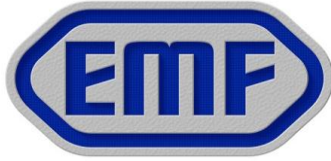
<i>Qty.</i>	<i>Brand</i>	<i>Model</i>	<i>Notes</i>	<i>Table Size</i>	<i>Accessories</i>	<i>Axis Travels</i>		
						<i>X</i>	<i>Y</i>	<i>Z</i>
2	Toshiba	BMC 50 E	Rotary Table	19X19	Twin Pallet	40	30	30
1	Niigata	EN 50B	Rotary Table	19X19	Twin Pallet	40	30	30
2	Toshiba	BMC 63 E	Rotary Table	24x24	Twin Pallet	46	32	32
4	Toshiba	BMC 80 E	Rotary Table	32x32	Twin Pallet	64	40	36
3	KT	KT 800	Rotary Table	32x32	Twin Pallet	42	35	32
1	KT	KT Moduline	Rotary Table	36x48	Twin Pallet	72	72	36
1	KT	KT Moduline	Rotary Table	48x72	Twin Pallet	96	60	38
5	OKK	OKK MCH 700	Built in Rotary	28x28		60	32	32
1	KT	KT Moduline	Built in Rotary	34x34		72	48	32
1	KT	KT Moduline	Built in Rotary	34x34		96	48	32
1	Sunstrand	Omnimil	Rotary	52x52		72	72	50

VERTICAL MACHINING CENTERS

<i>Qty.</i>	<i>Brand</i>	<i>Model</i>	<i>Notes</i>	<i>Table Size</i>	<i>Accessories</i>	<i>Axis Travels</i>		
						<i>X</i>	<i>Y</i>	<i>Z</i>
2	Enshu					31	20	28
2	Milltronics					40	20	28
1	Fadal				Shuttle Tables	40	20	32
2	OKK					42	20	32
1	Makino					60	34	37
1	Makino				Shuttle Tables	60	30	37
1	Bostomatic					60	30	34
1	Leadwell					60	32	35
1	Mazak	VQC 35/60				60	35	37
1	Makino					80	34	37
2	YCI Supermax					85	40	39
1	Takumi					90	40	39
1	Okuma				Bridge Mill	100	60	54
1	Onserod				Bridge Mill	130	72	40

CNC HORIZONTAL BORING MILLS

<i>Qty.</i>	<i>Brand</i>	<i>Model</i>	<i>Spindle Dia.</i>	<i>Table Size</i>	<i>Accessories</i>	<i>Axis Travels</i>		
						<i>X</i>	<i>Y</i>	<i>Z</i>
1	Kia	KBN 135	5"			120	84	60
1	Lucas		4"			72	72	48
1	Lucas		5"			108	84	48
2	TOS	WHQ13	5"	97x86	Built in Rotary	140	97	60
1	Toshiba	P40	5"			160	90	60
1	GL	Floor Mill	6"			220	112	72



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MANUAL HORIZONTAL BORING MILLS

<i>Qty.</i>	<i>Brand</i>	<i>Model</i>	<i>Spindle Dia.</i>	<i>Table Size</i>	<i>Notes</i>	<i>Axis Travels</i>		
						<i>X</i>	<i>Y</i>	<i>Z</i>
1	Toshiba		3"	48x48	Rotary Table	60	48	60
1	Devlieg		4"			72	72	24
1	G&L		4"			84	72	60
1	Cincinnati Gilbert		5"			108	84	60
1	Gray FC 660		6"		Floor Mill	444	120	36

PLANER MILLS

<i>Qty.</i>	<i>Brand</i>	<i>Notes</i>	<i>Axis Travels</i>		
			<i>X</i>	<i>Y</i>	<i>Z</i>
1	Ingersol		120	72	48
1	Gray	Single Point Planer Mill	216	48	36
1	Cincinnati		264	72	48

SLOTTER

<i>Qty.</i>	<i>Brand</i>	<i>Notes</i>	<i>Axis Travels</i>		
			<i>X</i>	<i>Y</i>	<i>Z</i>
1	Cincinnati Hypro		52	52	48

CNC LATHES

<i>Qty.</i>	<i>Brand</i>	<i>Model</i>	<i>Notes</i>	<i>Axis Travels</i>	
				<i>X</i>	<i>Y</i>
1	Mazak	QT 28		22	48
3	Johnfords	TC 35		23	48
1	Toyota	HES 600		25	60
2	Daewoo	PUMA 400		27	80
1	VDF			32	220
1	Heyligenstadt			32	160
1	LeBlond	6040		60	480

MANUAL ENGINE LATHES

<i>Qty.</i>	<i>Brand</i>	<i>Notes</i>	<i>Axis Travels</i>	
			<i>X</i>	<i>Y</i>
1	Monarch		16	48
1	Nardini		17	60
1	Kington		22	80
1	Monarch		22	120
1	Monarch		24	80
1	Profit Master		24	120
1	Leblond		26	196
1	Leblond		36	120
1	Monarch		42	288
1	TOS		32	360
1	Poreba		57	360



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TURRET LATHES

Qty.	Brand	Model	Notes	Axis Travels	
				X	Y
1	Warner & Swasey	2A			
1	Warner & Swasey	3A			

VERTICAL TURRET LATHE

Qty.	Brand	Notes	Swing
1	Summit-CNC	CNC	52"
1	King	Manual	84"

COORDINATE MEASURING MACHINE (CMM)

Qty.	Brand	Notes	Axis Travels		
			X	Y	Z
1	Ferranti	PC Demis Software	96	58	52

GRINDERS & HONES

Qty.	Brand	Notes	Size	
1	Hanchett #36	Blanchard Type		
1	Thompson	Surface Grinder	12	28
1	Hill	Surface Grinder	24	72
1	Abrasive	Surface Grinder	10	18
1	Harige	Surface Grinder	6	9
1	Cincinnati H50-21	Centerless Grinder		
1	Schardt	Cylindrical Grinder	10	32
1	Warner Swasey Stepmaster	Cylindrical Grinder	10	32
1	Sunnen CV616	Vertical Honing Machine		
1	Sunnen MBC1802	Precision Honing Machine		
1	H. Tschudin	Cylindrical Grinder	6	24

CRANES

Qty.	Brand	Capacity
1	EMH	25 Ton
2	P&H	20 Ton
1	Robbins & Myers	10 Ton
4	Robbins & Myers	20 Ton
1	Shawbox	5 Ton
2	Wright	20 Ton
2	Wright	35 Ton
1	Wright	40 Ton



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FABRICATION

Robotic Welding
Weld Positioners of various sizes
Sub-arc Weld Overlay
Floor Rolls
MIG & TIG Capabilities